THE ULTIMATE HIGH PERFORMANCE REPLACEMENT WINDOWS AND PATIO DOORS

eXtreme® REPLACEMENT
WINDOWS & PATIO DOORS
series 8000 / 6000 / 3000 / 1000 / 900
In addition to the tried-and-true Norandex benefits of durability, low maintenance and high energy efficiency, eXtreme® by Norandex Series 8000 double hung windows showcase innovative enhancements as standard features, plus our widest range of options available. And with a variety of traditional and custom styles and shapes, our windows are sure to enhance any home, from rustic ranch to classic Georgian.

Series 8000 Features

• Exclusive InsulKor™ polyurethane fiberglass-enriched sash reinforcement for superior thermal and structural performance
• Low-E Glass with Argon Gas yields outstanding thermal efficiency
• ¾” constant force coil balance system permits easy, quiet sash movement
• Dual low profile, positive-action deluxe cam locks. Two locks are standard on any window 27¾” and wider
• DP 60 rating (window size tested 36” x 74”)
• Full interlocking lock and meeting rail
• Beveled mainframe provides aesthetic appeal
• Full vinyl sash dam on sill and high-performance weather stripping protect against air infiltration
• All-Welded Construction: All corners of sash and frame are fusion-welded for structural stability, added protection against air infiltration and an elegant appearance
• External accessory groove accommodates nail fin option
• Jamb depth is 3.25”

Industry’s Best Lifetime Glass Breakage Warranty is standard

• Transferable Limited Lifetime Warranty
• Sloped sill further protects against wind and water infiltration
• Integrated slim-line lift rail looks sleek and attractive and lets you raise and lower windows with ease
• Two push button night latches let you easily position sash for room ventilation
• Extruded full screen comes standard*
• Flush profile tilt latches for sleek sight line improvement
• Contoured-edge sashes provide aesthetic interior appearance
• Rubber sash seal ensures further protection against wind and water penetration
• 4 ¼” frame thickness enhances appearance as well as structural integrity

Replacement windows with industry-leading design and superior performance.
At Norandex, we make beautiful, high-performance, eco-friendly windows and doors that you can be proud to make a part of your home. We compound and extrude our own vinyl to maintain the highest quality and to reduce waste, and we recycle our own vinyl scrap to maximize yield and minimize the impact on local landfills. Even our glass components are made from up to 28 percent of reclaimed glass. And every product undergoes rigorous quality-control measures to make sure you’re getting the highest craftsmanship that will stand the test of time.

When you’re looking for the perfect windows or doors for your home, don’t miss the view from Norandex. All of our products are available exclusively through ABC Supply, America’s trusted building materials distributor for over 30 years.

eXtreme® Series 8000 Slider Windows

eXtreme 8000 Series sliding windows offer the same premium enhancements as 8000 double hung windows, plus:

- Integrated glide channel for easy sash opening and closing
- Tandem rollers ride easily along friction-free glide channel
- Available in 1/4 - 1/2 - 1/4 or 1/3 - 1/3 - 1/3 configurations
- XX 2-lite configuration (both sashes operate)
- DP 50 (window test size 2-lite Slider 72” x 48”, 3-lite Slider 96” x 48”)

Custom eXtreme® Series 8000 Options

- Low-E Glass
- Ultra Low-E Glass with Argon Gas
- Triple-pane, R-5 compliant glass with your choice of Low-E Glass with Argon Gas or Ultra Low-E Glass with Argon Gas
- InsulKor multi-cavity foam-filled frame
- 4 ¾” and 6 ⅞” Wood Jamb Extenders
- Nail fin accessory for use in remodeling or new construction applications
- Obscure or double strength glass
- Factory mulling of twins and triples
- Today’s eight most popular painted exterior colors (on white interiors)
- Three additional wood laminates in cherry, light oak or dark oak
- Additional lock colors to complement any interior color

INSULKOR™ TECHNOLOGY

InsulKor™ technology is a system of sash and frame enhancements that dramatically improves the performance of the eXtreme Series 8000 double hung window. Our exclusive InsulKor fiberglass-enriched polyurethane sash reinforcement yields better energy efficiency while maintaining the structural integrity of traditional metal reinforcement.

The optional InsulKor foam injections add thermal-enhancing insulation in specific hollows of the frame. The combination of foam-filled and dead air chambers optimizes each window’s thermal properties for exceptional R-values.

When combined with either of our R-5 rated, triple-pane glazing systems, these InsulKor enhancements help make the eXtreme Series 8000 one of the most energy efficient, strongest window systems available today.

ADVANCED SERIES 8000 FEATURES

1. Triple-pane, R-5 compliant glass
2. Super Spacer® sealant system standard with Series 8000 triple-pane glass options
3. Optional InsulKor™ multi-cavity foam-filled frame injections
**Series 6000 Features**

- Beveled main frame provides aesthetic appeal and “brick mould” appearance
- Constant force coil balance system permits easy, quiet sash movement.
- Positive-action deluxe cam lock enhances safety. Two locks are standard on any window 27 ¼” and wider
- Interlocking sash rails minimize air infiltration
- Aluminum reinforced, multi-cavity construction adds greater insulation and strength
- Extruded half screen comes standard (full screen optional)*
- Warm-Edge spacer system creates insulated glass panels with maximum thermal performance and unsurpassed condensation resistance
- All-Welded Construction: All corners of sash and frame are fusion-welded for structural stability, added protection against air infiltration and a classic, elegant appearance
- Jamb depth is 3.25”

**Custom Options**

- Low-E Glass
- Ultra Low-E Glass with Argon Gas
- 3⁄8” or 3⁄4” flat, 3⁄8” or 1” contoured, 3⁄8” contoured valance and 1 ¾” simulated divided lite grids available
- Factory mulling of twins, triples and architectural shapes
- Obscure glass
- Double strength glass
- Charcoal aluminum mesh screen
- Full Screen
- DP-50 Wind Zone Rating (window size tested 36” x 74”)

**eXtreme® Series 6000 Slider Windows**

- Tandem rollers ride easily along friction-free glide channel
- Integrated glide rail for easy sash opening and closing
- Available in 1/4 - 1/2 - 1/4 or 1/3 - 1/3 - 1/3 configurations
- XX 2-lite configuration (both sashes operate)
- Extruded full screen comes standard*

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*Industry’s Best Lifetime Glass Breakage Warranty is standard

- Transferable Limited Lifetime Warranty
- Sloped sill further protects against wind and water infiltration
- Two push button night latches let you easily position sash for room ventilation
- Flush profile tilt latches for sleek site line improvement
- Rolled-edge sashes provide aesthetic interior appearance
- Heavy-duty, dual-fin weather-stripping protects against the elements.
- Rubber sash seal ensures further protection against wind and water penetration
- Integrated slim-line lift rail looks sleek and attractive and lets you raise and lower windows with ease!
- DP 35 (window size tested 36” x 74”)
- Color options: White, Almond or Bronze Exterior Laminate (white interior only)
Dependable, energy-efficient construction. Classic styling and durability and tradition.

eXtreme® Series 3000 double hung windows are the energy-efficient, cost-saving solution that you need to take a look at. Most windows with these dependable features that can stand several decades of wear and tear without any reduction in performance or appearance are usually more expensive. Stylish and dependable, the 3000 Series might be just the answer you are looking for.

**Series 3000 Features**
- Beveled main frame provides aesthetic appeal
- Interlocking sash rails minimize air infiltration
- Extruded half screen comes standard. Full screen optional*
- Insulated glass panels with optimum thermal air space featuring warm-edge spacer system
- Sloped sill further protects against wind and water infiltration
- Aluminum reinforced, multi-cavity construction adds greater insulation and strength
- Frame is fusion-welded for added structural integrity
- Constant force coil balance lets you easily operate sash
- **Industry’s Best Lifetime Glass Breakage Warranty is standard**
  - Transferable Limited Lifetime Warranty
  - Two push button night latches let you easily position sash for room ventilation
  - Round locks provide peace of mind. Two locks come standard on all windows over 27 ¾” and wider
  - Fusion-welded sash corners provide structural stability and added protection against air infiltration
  - Integrated lift rail looks sleek and attractive and lets you raise and lower windows with ease
  - Jamb depth: 3.25”
  - DP Rating 35 (window size tested 36” x 74”)

**Custom Options**
- Low-E Glass
- Ultra Low-E Glass with Argon Gas
- ¼” or ¾” flat, ⅜” or 1” contoured and ¼” contoured valance grids available
- Factory mulling of twins, triples and architectural shapes
- Color options: White, Almond
- Today’s eight most popular painted exterior colors (on white interiors)
- Obscure glass
- Double strength glass
- Charcoal aluminum mesh screen
- Full Screen

**eXtreme® Series 3000 Slider Windows**
eXtreme Series 3000 sliding windows offer the same stability, efficiency and design features of Series 3000 double hung windows, plus:
- Tandem rollers ride easily along friction-free glide channel
- Integrated glide rail for easy sash opening and closing
- Available in 1/4 - 1/2 - 1/4 or 1/3 - 1/3 - 1/3 configurations
- XO or OX 2-lite styles available
- Extruded half screen comes standard*
eXtreme® Series 1000 is our exceptional quality single hung line that is packed with features, outstanding strength, lasting beauty and includes a limited lifetime warranty. Adding Low-E Glass and Argon gas options offer Energy Star compliance for this series.

Series 1000 Features
- All-welded frame and sash corners provide added structural integrity
- Industry leading air infiltration performance
- Insulated glass panels with optimum thermal air space featuring warm-edge spacer system
- Double sash locks come standard with all windows 27 3/4" or wider
- Aluminum-reinforced lock rail and meeting rails add strength
- Block & tackle balance system provides easy sash movement
- Bottom sash tilts in for easy cleaning

Custom Options
- Low-E Glass
- Low-E glass with Argon Gas for additional efficiency
- Ultra Low-E Glass with Argon Gas (May be required for Energy Star rating)
- 3/8", 1" or 3/4" contoured, 3/8" or 3/4" flat, 3/8" contoured valance grids
- Factory mulling of twins and triples
- Charcoal aluminum mesh screen
- Custom sizes cut on 3/8" width and height

Vinyl Color Options**
(exterior and interior):
- Almond (optional)
- White (standard)

eXtreme® Series 1000 Slider Windows
eXtreme Series 1000 sliding windows offer the same outstanding features of Series 1000 single hung windows, plus:
- Tandem rollers ride easily along friction-free glide channel
- Integrated glide rail for easy sash opening and closing
- Available in 1/4 - 1/2 - 1/4 or 1/3 - 1/3 - 1/3 configurations
- XO or OX 2-lite styles available
- Half screen comes standard*
- 2 3/4" frame width

*Industry’s Best Lifetime Glass Breakage Warranty is standard
- Transferable Limited Lifetime Warranty
- Sloped sill allows easy water run-off
- Factory-installed half screen* standard
- Beveled exterior for attractive appearance
- Pre-drilled installation holes
- Head expander and sill angle included
- 2 3/4" frame width
eXtreme® Series 900 is our economical side-loaded single hung line – but don't let that fool you. Budget friendly yet loaded with standard features including a limited lifetime warranty. Available custom options make the Series 900 a true value-added window line.

Series 900 Features
- Removable bottom sash
- Industry leading .01 cfm/ft. air infiltration performance
- Multi-cavity vinyl lineals improve thermal performance and enhanced sound absorbency
- Insulating glass provides energy saving thermal efficiency
- Fusion welded frame and sash minimizes air and water infiltration and enhances overall durability
- Sweep lock helps provide a weather-tight seal and added security
- Block and Tackle balance system for ease of operation
- Dual screw boss, metal reinforced meeting rail provides added strength
- Jamb depth: 2.625”

Industry’s Best Lifetime Glass Breakage Warranty is standard
- Transferable Limited Lifetime Warranty
- Custom sized to the nearest ¼”
- Dual weather-stripping helps block air and water infiltration, keeping harsh elements outside and energy saving comfort inside
- Versatile half-screen* installed from the inside or outside
- Sloped sill reduces air infiltration and accommodates easy water run-off
- Built-in accessory channels accommodate multiple installation options
- DP Rating R50 (window size tested 36” x 96”)

Custom Options
- Low-E Glass
- Low-E glass with Argon Gas for additional efficiency
- Ultra Low-E Glass with Argon Gas (May be required for Energy Star rating)
- Factory mulling of twins and triples
- WOCD for fall prevention
- ⅜” or 1” contoured, ⅜” or ¾” flat, or ⅜” contoured valance grids
- Charcoal aluminum mesh screen
- Custom sizes available

Vinyl Color Options**
(exterio and interior):
- White (standard)
- Almond (optional)

Industry Leading Air Infiltration Performance

eXtreme® Series 900 Slider Windows
Economical eXtreme Series 900 sliding windows offer the same outstanding features of Series 900 single hung windows, plus:
- Multi-cavity vinyl lineals
- Sweep lock helps provide a weather-tight seal
- Available in ¼ - ½ - ¼ or ½ - ½ - ½ configurations
- XO or OX 2-lite styles available
- Half screen comes standard*
- 2.625” jamb

Packed with features at such a surprising value.
Garden Window

Bay & Bow Windows
Vinyl bay and bow windows enable you to create window seats, breakfast nooks and other options. You can choose from a variety of styles, from 3- to 5-lites, or select double hung or casement windows to flank the middle picture. The flankers open to provide ventilation. Bay and bow windows arrive completely assembled and are simple to install and customize.

Garden windows project 17 1/2" from outside wall. The window inside depth is 15 1/2" providing a generous area for plants, picture frames or added room space, with lots of energy-efficient and maintenance-free features. The roof glass panel features safety laminated glass for added protection. Easy to install and virtually maintenance free. Casement vents have a multi-point locking system with dual locking points on heights over 3 3/4".

Special Shapes
Create a window system that truly stands out—from octagons and trapezoids to full circles, half rounds, eyebrows and more, we can custom craft any specialty window to fulfill your visions.

Awning Windows
Crank open the vinyl awning window to let in as much fresh air as you want. Window opens to outside, keeping indoors dry even on rainy days.

Casement Windows
Versatile vinyl casements crank open easily to provide ventilation for cleaning. They come in a range of styles, from single vent to 5-lite combinations of fixed and operating units.

Picture Windows

Hopper Windows
The all-welded eXtreme 600 Basement Hopper window is available in white with clear glass, and features dual tilt latches. The window is available in three stock sizes: 32" x 15 1/2", 32" x 19 1/2", 32" x 23 1/2".
COLOR OPTIONS

- Interior laminates only available on 8000 series.
- Painted colors only available on 3000 and 8000 series.

SCREEN OPTIONS

- Fiberglass (standard)
- Charcoal Aluminum (optional)
- Charcoal Aluminum (optional)

GRID OPTIONS

Note: SDL grid only available on 6000 and 8000 series.

Our between-the-panes and raised simulated divided lite (SDL) grid options provide the classic window appearance homeowners seek and make cleaning simple. Available patterns range from Colonial to Diamond to Prairie and enhance the cosmetic appeal of any home. Choose your pattern from these styles:

GLASS OPTIONS

Low-E Coated Glass

Choose Low-E for the most effective, insulating solar control glass available. Its special, double layer of silver coating dramatically limits the sun’s penetrating heat during the summer by reflecting long-wave heat energy. During cold winter months, Low-E maintains your home’s warm, comfortable indoor temperature by permitting short-wave heat energy to enter, while keeping cold temperature out.

The key to maximum energy savings: optional Argon Gas between your Low-E glass panes. Like an invisible blanket, this insulating gas boosts your window’s thermal performance.

Low-E Glass with Argon Gas

Argon gas works like an insulating blanket between two panes of glass to further improve thermal efficiency and decrease outside sound levels.

Ultra Low-E glass with Argon Gas

Windows with this optional glass treatment offer superior thermal performance by combining three layers of silver coating with the insulating power of argon. This glass option is designed to meet stringent energy code criteria anywhere low thermal numbers are desired.

How does Low-E glass actually help in the home?

In the summer, Low-E glass reduces heat gain from the sun to help keep homes cooler.

In the winter, Low-E glass lets the warm, solar rays in while blocking the heat in the home from getting out.

Energy smart options

Norandex windows and doors are engineered with state-of-the-art glass technology to give you outstanding thermal efficiency. With a full range of glass options and special insulated spacers, we have a glass package to fit any climate need or budget.

Energy Star Climate Zone Map

- Northern Climate Zone
- North/Central Climate Zone
- South/Central Climate Zone
- Southern Climate Zone

*eXtreme has Energy Star packages specifically engineered for each region of the country.

Criteria for windows

Criteria for patio doors

*ENERGY STAR is a registered trademark of the U.S. Department of Energy. Please refer to each product’s NFRC ratings to verify performance.
<table>
<thead>
<tr>
<th>FEATURE</th>
<th>8000</th>
<th>6000</th>
<th>3000</th>
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<td><strong>CONSTRUCTION</strong></td>
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<td>Virtually maintenance-free, premium vinyl construction</td>
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<td>Block &amp; tackle balance system</td>
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<td>Constant force coil balance system</td>
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<td>InsulKor™ fiberglass-enriched polyurethane reinforcement</td>
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<td>InsulKor multi-cavity foam-filled frame</td>
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<td>Exterior bronze laminate (white interior only)</td>
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<td>Exterior hunter green, dark chocolate, terratone, clay, brick red, gray, tan, or bronze painted colors (white interior only)</td>
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<td>Triple-pane, R-5 compliant glass with Super Spacer® sealant system</td>
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<td>Warm-edge insulated glass panels</td>
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<td>Double-strength glass</td>
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<td><strong>WARRANTIES</strong></td>
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<tr>
<td>Transferable limited lifetime warranty</td>
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NOTE: Manufacturer reserves the right to substitute components as necessary.  
S = Standard  
O = Option
**Sliding Doors**

Sliding doors offer both beauty and durability. They will never chip, peel, crack or rot. They are virtually maintenance free and available in a wide range of glass options and colors.

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**Model 332**

**Sliding Patio Door DP Rating R50** (on 5068, 5080, 6068, 6080 and 8068)

- \( \frac{3}{4} \)” insulated Warm-Edge Sealant System with tempered glass for reduced condensation and energy efficiency
- All-welded frame and panel pre-assembled for easy installation
- Reversible panel design allows for moving panel to be located on left or right side (6’ 8” height only; not available with BBG)
- Color matched handle standard (brass standard for laminate and paint)
- 8’ height available (5080, 6080, 6480)
- Aluminum track for moving panel
- Available with interior wood laminates, bronze exterior laminate and 8 painted exterior colors (not available on 4 panel doors)
- Multi-point lock
- Custom sizes available (2 panel doors only)

**Model 332**

- Color Options: White, Almond, Clay
- Offered in range of sizes: 5’, 6′, 6’4”, 8’, 9’, even 12’

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**Model 312**

**Smooth sliding door won’t stick or catch**

- \( \frac{3}{4} \)” insulated Warm-Edge Sealant System with tempered glass for reduced condensation and energy efficiency
- All-welded frame and panel pre-assembled for easy installation
- Reversible panel design allows for moving panel to be located on left or right side (not available with BBG)
- Color matched handle standard (brass standard for laminate and paint)
- Aluminum track for moving panel
- Sliding panel and meeting rail reinforced with roll-formed steel to ensure rigidity and strength
- Screen comes standard
- Interlocking panel virtually eliminates air infiltration
- Available with interior wood laminates, bronze exterior laminate and 8 painted exterior colors (not available on 4 panel doors)
- Also available with side lites and transoms
- Custom sizes available (2 panel doors only)

**Model 312**

- Color Options: White, Almond, Clay
- Offered in range of sizes: 5’, 6′, 6’4”, 8’, 9’ and 12’

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**Model 311**

**Quality alternative sliding door**

- \( \frac{3}{4} \)” insulated Warm-Edge Sealant System with tempered glass
- All-welded frame and panel pre-assembled for easy installation
- Reversible panel design allows for moving panel to be located on left or right side
- Integrated nailing fin
- Aluminum track for moving panel
- Sliding panel and meeting rail reinforced with roll-formed steel to ensure rigidity and strength
- Screen optional
- Interlocking panel virtually eliminates air infiltration
- White enamel handle with lock
- Low-E optional
- \( \frac{3}{4} \)” or \( \frac{3}{8} \)” Flat and 1” Contoured grid optional

**Model 311**

- Color Option: White
- Offered only in 5’, 6’ and 6’4” sizes

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**Blinds Between the Glass**

Available with 6068 332 and 312 Patio Doors in White, Almond, Clay, laminates and painted colors.

Advantages of a Sliding Patio Door with Blinds Between the Glass:

- Easy to raise, lower and tilt blinds
- Controls light and privacy
- Never needs dusting and is safe for pets and children

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**332 Options**

- Foot Bolt Lock
- Brick Mould J-Channel

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**332 & 312 Options**

**Glass Options:**

- Low-E Glass
- Low-E Glass with Argon Gas
- Ultra Low-E Glass with Argon Gas

**Color Options:**

- White
- Almond

**Sizes:**

5’, 6’, 6’4”, 8’, 9’ and 12’

**Grid Patterns:**

- \( \frac{3}{4} \)” or \( \frac{3}{8} \)” Diamond Grid
- \( \frac{3}{4} \)” or \( \frac{3}{8} \)” Flat Grid
- \( \frac{3}{4} \)” or 1” Contoured Grid
- 1 ¼” Simulated Divided Lite (SDL) Grid
- ¾” Contoured Valance

**Also Available:**

- Heavy Duty Screen available on 312
- Brushed Nickel or Brass Handle

* Blinds, operators and glass panels available in white only.

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**332 & 312 ADDITIONAL COLOR OPTIONS**

- White
- Almond
- Hunter Green
- Dark Chocolate
- Terratone
- Brick Red
- Clay
- Gray
- Bronze
- Ten
- Light Oak
- Dark Oak
- Cherry
COMPLEMENT YOUR NEW WINDOWS WITH OTHER PRODUCTS FROM NORANDEX

Your home deserves the best. That’s why, in addition to windows, Norandex offers other top quality products to beautify and protect your home. Whether it’s entry doors, siding, soffit or trim, you can rest comfortably knowing you’ve finished your home with performance products that are among the best the industry has to offer.

Siding

Shapes

Soffit

Trim/Accessories

Doors

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* Screens are not meant to restrain a child from falling through an open window.

** Printing process may affect color shown. Please refer to actual window sample when selecting colors. Manufacturer reserves the right to substitute components as necessary.